

Work Order ID 50215

September 3, 2009 7:19:28 AM

Page 1

Item ID: D3140-10

Accept

Setup Start

Revision ID: F

Stop

Item Name: Doubler Assembly

Start Date: 7/15/09 Start Qty: 10.00

Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 10.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3140

Rev F

100

0.00



Small Fab

0.00

Small Fab

Memo

Small Fab

Assemble as per Dwg D3140

20 09/09/09
M-L 09/09/03

2

110

0.00



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

Quality Control

2) 09/09/03

(12)

φ

120

0.00



Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

Packaging

09/09/09 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3140-10

Accept



Setup Start



Revision ID: F

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Item Name: Doubler Assembly

Start Date: 7/15/09 Start Qty: 10.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/08
MF
09-09-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 50215

Parent Item: D3140-10RevF

Parent Item Name: Doubler Assembly


Comments:

Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3140-85RevF		Manufactured	No			100	Each	6.0000	10.0000			
												
Angle												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

6

31215

1

35188 ✓

5

D3140-89RevF Manufactured No



Doubler

100 Each 2.0000 10.0000



B35188 SD 09/04/09

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

2

50212 ✓

2

MS20426AD3-4 Purchased No



RIVET

100 Each 8,257.000 50.0000



B50212 SD 09/09/09

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

8257

104374 ✓

4257

110398

4000

M104374

SD



PTO

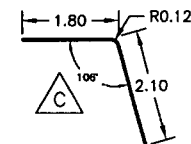
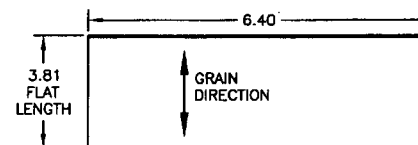
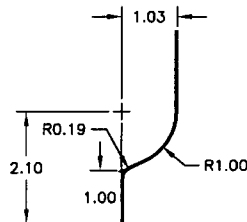
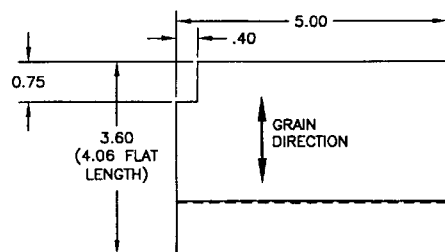
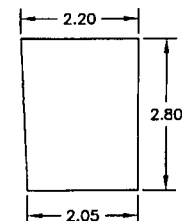
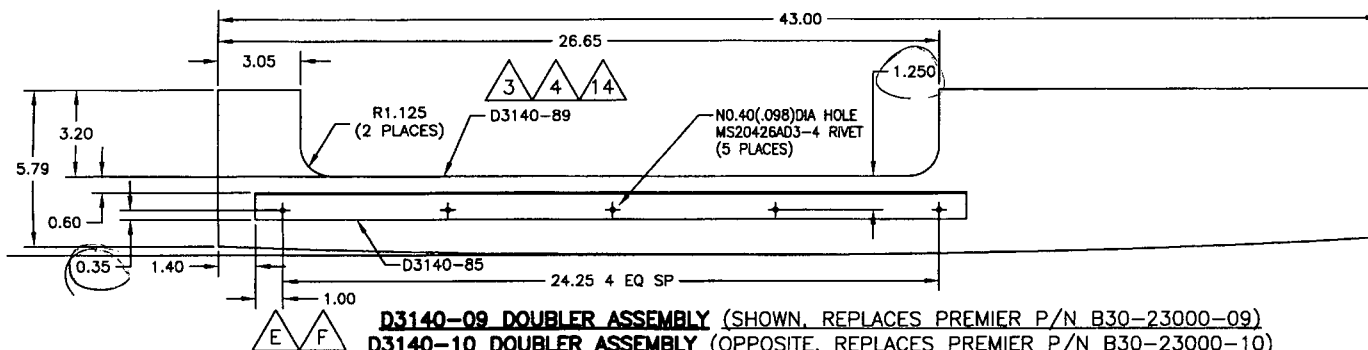
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
04/09/03	100	Rivet one too long of the riveting it's come crossed had to change MS 20426 A03-4 for MS 20426 A03-3 n <u>7681</u>	m/h	04/09/03	10x	04/09/03	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

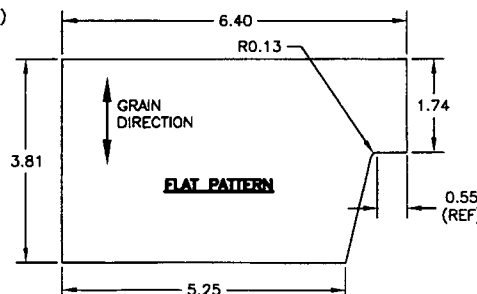
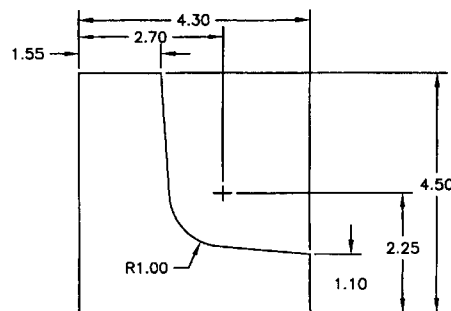
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09/09/03	100	Rivet MS 20426 A03-4 are too long has to take MS 20426 A03-3						

NOTE: Date & initial all entries

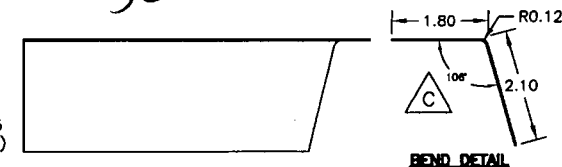


D3140-91F FLAT PATTERN
 (USE TO MAKE D3140-91/-92 DOUBLERS)

D3140-92 DOUBLER (4/14/F)
 (SHOWN, REPLACES PREMIER P/N B30-23000-92)
D3140-91 DOUBLER
 (OPPOSITE, REPLACES PREMIER P/N B30-23000-91)



50215



RELEASED
 06.11.13

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DATE 06.10.06		DRAWING NO. D3140		SHEET 5 OF 7
		TITLE DOOR		SCALE MTS